

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>011.35160ZN</b>	<b>L.19/00375/5 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X16</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,68-6,79	10	0
HEAD THICKNESS	2,35	2,60	2,48-2,56	10	0
RADIUS UNDE HEAD	R,050		0,80-0,90	10	0
RECESS DIAMETER	4,20		4,14-4,18	10	0
RECESS DEPTH #2	1,40	2,03	1,65-1,71	10	0
FIRSTFULL THREAD UNDER HEAD	1,30 MAX		1,16-1,25	10	0
MAJOR DIAMETER	3,35	3,53	3,48-3,50	10	0
MINOR DIAMETER	2,57		2,59-2,60	10	0
PITCH	1,30		1,27-1,29	10	0
ANGLE OF THREAD	60°		61°-63°	10	0
POINT ANGLE	40°	50°	40°-46°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOT LENGTH	15,20-16,80		15,61-15,73	10	0
TORSION	26 KGF-CM MIN		37-39	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>